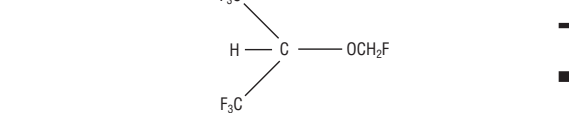


Sevoflurane, USP

Volatile Liquid for Inhalation Only

DESCRIPTION
Sevoflurane is a volatile liquid for inhalation, a nonflammable and nonexplosive liquid administered by vaporization, is a halogenated general inhalation anesthetic drug. Sevoflurane, USP is fluoromethyl 2,2,2-trifluoro-(1-trifluoromethyl) ethyl ether and its structural formula is:



Sevoflurane, USP Physical Constants are:
Molecular weight 200.05
Boiling point at 760 mm Hg 58.6°C
Specific gravity at 20°C 1.527
Vapor pressure in mm Hg at 20°C 197
37 mm Hg at 35°C 317
1 mm Hg at 26°C 31

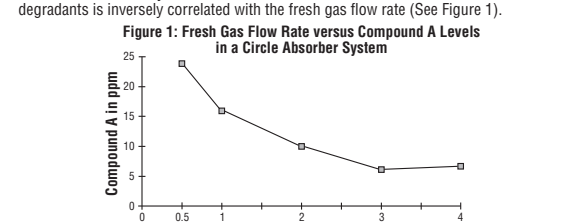
Distribution Partition Coefficients at 37°C:
Blood:Gas 0.63 - 0.69
Water:Gas 0.36
Olive Oil:Gas 47 - 54

Mean Component/Gas Partition Coefficients at 25°C for Polymers Used Commonly in Medical Applications:
Conductive rubber 14.0
Butyl rubber 7.7
Polybutylmethacrylate 1.1
Polyvinylchloride 1.4
Polyethylene 1.3

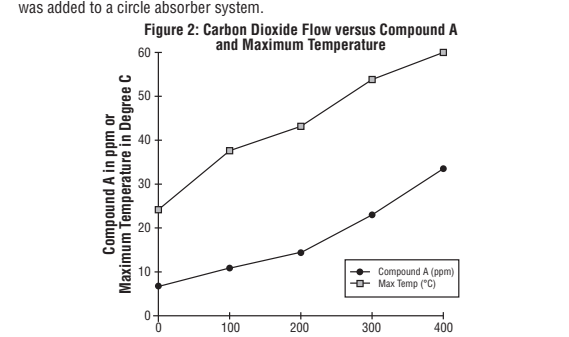
Sevoflurane, USP is nonflammable and nonexplosive as defined by the requirements of International Electrotechnical Commission 601-2-13. Sevoflurane, USP is a clear, colorless, liquid containing no additives. Sevoflurane, USP is not corrosive to stainless steel, brass, aluminum, nickel-plated brass, chrome-plated brass or copper beryllium. Sevoflurane, USP is nonirritant. It is miscible with ether, chloroform, acetone, benzene, and it is slightly soluble in water. Sevoflurane, USP is stable when stored under normal room lighting conditions according to instructions. No discolorable degradation of Sevoflurane, USP occurs in the presence of strong acids or heat. When in contact with alkaline CO₂ absorbents, Baralyme™ and to a lesser extent soda lime) within the anesthesia machine, Sevoflurane, USP can undergo degradation under certain conditions.

Degradants are either undetectable or present in non-toxic amounts when used as directed with fresh absorbents. Sevoflurane, USP degradation and subsequent degradation formation are enhanced by increasing absorbent temperature increased sevoflurane, USP concentration, decreased fresh gas flow and desiccated CO₂ absorbents (especially with potassium hydroxide containing absorbents such as Baralyme). Sevoflurane, USP alkaline degradation occurs by two pathways. The first results from the net hydrogen fluoride with the formation of pentafluoroisopropyl fluoromethyl ether, (PFIE, C₄H₇F₅O) and trace amounts of Compound A and trace amounts of bromoethoxy isopropyl fluoromethyl ether, (PBME, C₄H₇BrFO). The second pathway for degradation of sevoflurane, USP which occurs primarily in the presence of desiccated CO₂ absorbents is discussed later.

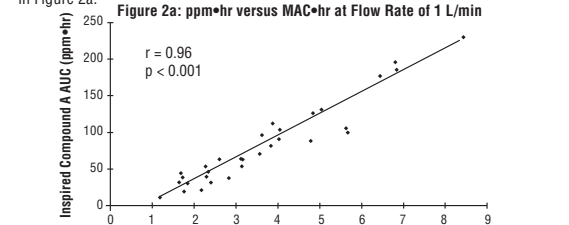
In the first pathway, the defluorination pathway, the production of degradants in the anesthesia circuit results from the extraction of the acidic proton in the presence of a strong base (KOH and/or NaOH) forming an alkene (Compound A) from sevoflurane, USP similar to formation of ethylene oxide from ethyl ether and soda lime or halothane. Laboratory simulations have shown that the concentration of these degradants is inversely correlated with the fresh gas flow rate (See Figure 1).



Since the reaction of carbon dioxide with absorbents is exothermic, the temperature increase will be determined by quantities of CO₂ absorbed, which in turn will depend on fresh gas flow in the anesthesia circuit and metabolic status of the patient. The relationship of temperature production by varying levels of CO₂ and Compound A production is illustrated in the following *in vitro* simulation where CO₂ was added to a circle absorber system.



Compound A concentration in a circle absorber system increases as a function of increasing CO₂ absorbent flow and composition (Baralyme requiring higher levels than soda lime), increased body temperature, and increased minute ventilation, and decreasing fresh gas flow rates. It has been reported that the concentration of Compound A increases significantly with prolonged dehydration of Baralyme. Compound A exposure in patients also has been shown to rise with increased sevoflurane, USP concentrations and duration of anesthesia. In a clinical study in which sevoflurane, USP was administered to patients under low flow conditions for >2 hours at flow rates of 1 Liter/minute, Compound A levels were measured in an effort to determine the relationship between MAC hours and Compound A levels produced. The relationship between Compound A levels and sevoflurane, USP exposure are shown in Figure 2a.



Compound A has been shown to be nephrotoxic in rats after exposures that have varied in duration from one to three hours. No histopathologic change was seen at a concentration of up to 270 ppm for one hour. Sporadic single cell necrosis of proximal tubule cells has been reported at a concentration of 114 ppm after a 3-hour exposure to Compound A in rats. The LC₅₀ reported a 1 hour & 1050-1900 ppm (male-female) and, at 3 hours, 350-490 ppm (male-female).

Metabolism:
Sevoflurane, USP is metabolized by cytochrome P450 2E1, to hexafluoroisopropanol (HFIP) with release of inorganic fluoride and CO₂. Once formed HFIP is rapidly conjugated with glucuronic acid and eliminated as a urinary metabolite. No other metabolic pathways for sevoflurane, USP have been identified. *In vitro* metabolism studies suggest that approximately 5% of the sevoflurane, USP dose may be metabolized. Cytochrome P450 2E1 is the principal isoform identified for sevoflurane, USP metabolism and this may be induced by chronic exposure to alcohol and ethanol. This is similar to the metabolism of isoflurane and enflurane and is distinct from that of methoxyflurane which is metabolized via a variety of cytochrome P450 isoforms. The metabolism of sevoflurane, USP is not inducible by barbiturates. As shown in Figure 5, mean plasma fluoride concentrations decrease rapidly during the end of sevoflurane, USP anesthesia and return to baseline concentrations within 48 hours post-anesthesia in the majority of cases (67%). The rapid and extensive pulmonary elimination of sevoflurane, USP minimizes the amount of anesthetic available for metabolism.

Sevoflurane (MAC-Hour) versus Time to End-Point (min)
Compound A concentration in a circle absorber system increases as a function of increasing CO₂ absorbent flow and composition (Baralyme requiring higher levels than soda lime), increased body temperature, and increased minute ventilation, and decreasing fresh gas flow rates. It has been reported that the concentration of Compound A increases significantly with prolonged dehydration of Baralyme. Compound A exposure in patients also has been shown to rise with increased sevoflurane, USP concentrations and duration of anesthesia. In a clinical study in which sevoflurane, USP was administered to patients under low flow conditions for >2 hours at flow rates of 1 Liter/minute, Compound A levels were measured in an effort to determine the relationship between MAC hours and Compound A levels produced. The relationship between Compound A levels and sevoflurane, USP exposure are shown in Figure 2.

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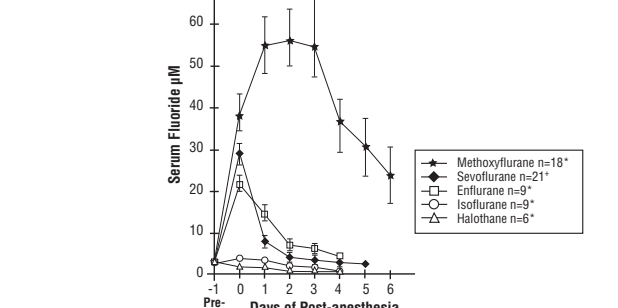
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Figure 5: Serum Inorganic Fluoride Concentration for Sevoflurane and Other Volatile Anesthetics

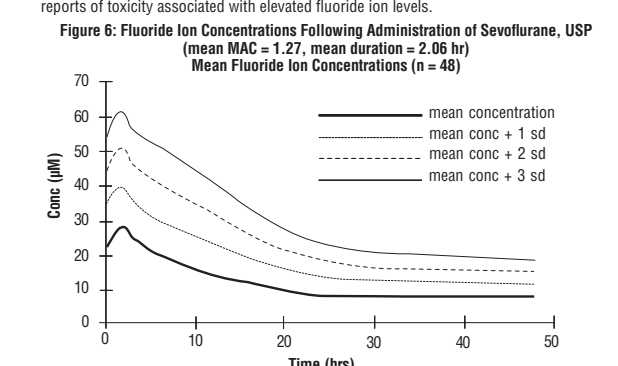


Cousins MJ., Greenstein LR., Hitt BA., et al: Metabolism and renal effects of enflurane in man. *Anesthesiology* 44:44, 1976; and Sevo-93-044.

Elimination
Up to 3.5% of the sevoflurane, USP dose appears in the urine as inorganic fluoride. Studies on fluoride indicate that up to 50% of fluoride clearance is nonrenal (via fluoride being taken up into bone).

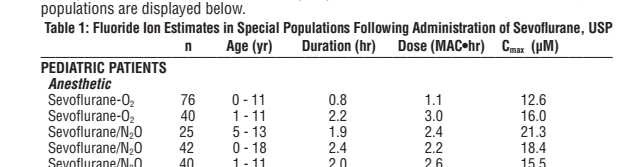
PHARMACOKINETICS OF FLUORIDE ION
Fluoride ion concentrations are influenced by the duration of anesthesia, the concentration of sevoflurane, USP administered, and the composition of the anesthetic gas mixture. In adult patients where anesthesia was maintained purely with sevoflurane, USP for periods ranging from 1 to 6 hours, peak fluoride concentrations ranged between 12 µM and 90 µM. As shown in Figure 6, peak concentrations occur within 2 hours of the end of anesthesia and are less than 25 µM (475 mg/L) for the majority of the population after 10 hours. The concentration of fluoride in urine is similar to that in plasma.

Figure 6: Fluoride Ion Concentrations Following Administration of Sevoflurane, USP (mean MAC = 1.27, mean Duration = 2.66 hr)
Mean Fluoride Ion Concentrations (n = 48)



Fluoride Concentrations After Repeat Exposure and in Special Populations
Fluoride concentrations have been measured after single, extended, and repeat exposure to sevoflurane, USP in normal surgical and special patient populations, and pharmacokinetic parameters were determined. Compared with healthy individuals, the fluoride ion half-life was prolonged in patients with renal impairment, but not in the elderly. A study in 8 patients with hepatic impairment suggests a decrease in fluoride half-life. The mean half-life in patients with renal impairment averaged approximately 33 hours (range 21-61 hours) as compared to a mean of approximately 21 hours (range 10-48 hours) in normal healthy individuals. The mean half-life in the elderly (greater than 65 years) determined 24 hours (range 18-72 hours). The mean half-life in the infants (aged 1 to 12 months) was 23 hours (range 18-47 hours). Mean maximal fluoride values (C_{max}) determined in individual studies of special populations are displayed below.

| Age (yr) | Duration (hr) | Dose (MAC-hr) | C _{max} (µM) |
|------------------------------|---------------|---------------|-----------------------|
| PEDIATRIC PATIENTS | | | |
| Anesthetic | | | |
| Sevoflurane-O ₂ | 76 | 0-11 | 0.8 |
| Sevoflurane-N ₂ O | 42 | 1-13 | 2.2 |
| Sevoflurane-N ₂ O | 25 | 5-11 | 1.9 |
| Sevoflurane-N ₂ O | 42 | 0-18 | 2.4 |
| Sevoflurane-N ₂ O | 40 | 1-11 | 2.0 |
| ELDERLY | | | |
| Sevoflurane | 35 | 63-93 | 2.6 |
| Sevoflurane | 21 | 29-83 | 2.5 |
| Sevoflurane | 42 | 72-78 | 3.0 |
| Sevoflurane | 35 | 24-73 | 3.0 |



Recovery from Anesthesia
The low solubility of sevoflurane, USP facilitates rapid elimination via the lungs. The rate of elimination is quantified as the rate of change of the alveolar (end-tidal) concentration following termination of anesthesia (F_A), relative to the last alveolar concentration (F_A) measured immediately before discontinuance of the anesthetic. In the healthy volunteer study described above, rate of elimination of sevoflurane, USP was similar compared with desflurane, but faster compared with either halothane or isoflurane. These results are depicted in Figure 4.

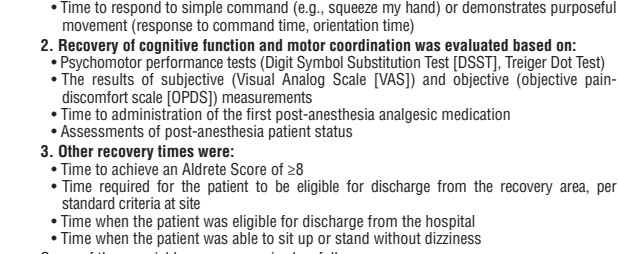


Table 2: Induction and Recovery Parameters for Evaluable Pediatric Patients in Two Comparative Studies: Sevoflurane versus Halothane

| Time to End-Point (min) | Sevoflurane Mean ± SEM | Halothane Mean ± SEM |
|--|------------------------|----------------------|
| Emergence | 11.3 ± 0.7 (n=293) | 15.8 ± 0.8 (n=252) |
| Response to command | 13.7 ± 1.0 (n=271) | 19.3 ± 1.1 (n=230) |
| Time to respond to simple command (e.g., squeeze my hand) or demonstrates purposeful movement (response to command time, orientation time) | 42.7 ± 3.0 (n=269) | 67.8 ± 4.2 (n=228) |
| Eligible for recovery discharge | 76.5 ± 2.0 (n=292) | 81.1 ± 1.9 (n=246) |

Table 3: Recovery Parameters for Evaluable Adult Patients in Two Comparative Studies: Sevoflurane versus Isoflurane

| Time to Parameter (min) | Sevoflurane Mean ± SEM | Isoflurane Mean ± SEM |
|--|------------------------|-----------------------|
| Emergence | 7.7 ± 0.3 (n=395) | 9.1 ± 0.3 (n=348) |
| Response to command | 8.1 ± 0.3 (n=395) | 9.7 ± 0.3 (n=345) |
| Time to respond to simple command (e.g., squeeze my hand) or demonstrates purposeful movement (response to command time, orientation time) | 87.6 ± 5.3 (n=244) | 79.1 ± 5.2 (n=252) |

Table 4: Meta-Analyses for Induction and Emergence Variables for Evaluable Adult Patients in Comparative Studies: Sevoflurane versus Propofol

| Parameter | Sevoflurane Mean ± SEM | Propofol Mean ± SEM |
|---|--------------------------|-----------------------------|
| Mean maintenance anesthesia exposure | 1.0 MAC-hr ± 0.8 (n=259) | 72.2 mg/kg/hr ± 2.6 (n=258) |
| Time to induction (min) | 3.1 ± 0.18* (n=83) | 2.2 ± 0.18** (n=93) |
| Time to emergence (min) | 8.6 ± 0.57* (n=255) | 11.0 ± 0.57** (n=260) |
| Time to respond to Commands (min) | 9.9 ± 0.60 (n=257) | 12.1 ± 0.60 (n=260) |
| Time to first analgesia: (min) | 43.8 ± 3.78 (n=177) | 57.9 ± 3.68 (n=179) |
| Time to eligibility for recovery discharge: (min) | 116.0 ± 4.15 (n=257) | 115.6 ± 3.98 (n=261) |

*Propofol induction of one sevoflurane group = mean of 178 mg + 72.5 SD (n=165)
**Propofol induction of all propofol groups = mean of 170.2 mg + 80.6 SD (n=245)
n = number of patients with recording of events.

Table 5: Recovery Parameters in Two Outpatient Surgery Studies: Least Squares Mean ± SEM

| Sevoflurane/N ₂ O | Isoflurane/N ₂ O | Sevoflurane/N ₂ O | Propofol/N ₂ O |
|---|-----------------------------|------------------------------|---------------------------|
| Mean maintenance anesthesia exposure | 0.64 ± 0.03 (n=245) | 0.66 ± 0.03 (n=249) | 0.8 ± 0.5 (n=166) |
| Time to induction (min) | 8.2 ± 0.4 (n=246) | 9.3 ± 0.3 (n=251) | 10.4 ± 0.7 (n=142) |
| Time to respond to Commands (min) | 9.5 ± 0.4 (n=246) | 9.8 ± 0.4 (n=248) | 11.5 ± 0.7 (n=143) |
| Time to first analgesia: (min) | 45.9 ± 4.7 (n=160) | 59.1 ± 6.0 (n=252) | 60.9 ± 4.7 (n=88) |
| Time to eligibility for recovery discharge: (min) | 87.6 ± 5.3 (n=244) | 79.1 ± 5.2 (n=252) | 103.1 ± 3.8 (n=139) |
| Recovery Area (min) | 116.0 ± 4.15 (n=257) | 115.6 ± 3.98 (n=261) | 105.1 ± 3.7 (n=143) |

n = number of patients with recording of recovery events.

Inpatient Surgery
Sevoflurane, USP was evaluated in renally impaired patients with baseline serum creatinine >1.5 mg/dL. Fourteen patients who received sevoflurane, USP were compared with 12 patients who received isoflurane. In another study, 21 patients who received sevoflurane, USP were compared with 20 patients who received enflurane. Creatinine levels increased in 7% of patients who received sevoflurane, USP; 8% of patients who received isoflurane, and 10% of patients who received enflurane. Because of the small number of patients with renal insufficiency (baseline serum creatinine greater than 1.5 mg/dL) studied, the safety of sevoflurane, USP administration in this group has not yet been fully established. Therefore, sevoflurane, USP should be used with caution in patients with renal insufficiency (see WARNINGS).

Figure 7: Heart Rate
The concentration of sevoflurane, USP required for maintenance of general anesthesia is age-dependent (see DOSAGE AND ADMINISTRATION). Sevoflurane, USP or halothane was used to anesthetize 1620 pediatric patients aged 1 day to 18 years, and ASA physical status I or II (948 sevoflurane, USP; 672 halothane). In one study involving 90 infants and children, there was no clinically significant decrease in heart rate compared to awake values at 1 MAC. Systolic blood pressure decreased 15-20% in comparison to awake values following administration of 1 MAC sevoflurane, USP; however, clinically significant hypotension requiring immediate intervention did not occur. In another study involving bradycardia (more than 20 beats/min lower than normal [80 beats/min]) in comparative studies was 3% for sevoflurane, USP and 7% for halothane. Patients who received sevoflurane, USP had slightly faster emergence times (12 vs 19 minutes), and a higher incidence of post-anesthesia agitation (14% vs 19%). Sevoflurane, USP (N=91) was compared to halothane (N=89) in a single-center study for elective repair or palliation of congenital heart disease. The patients ranged in age from 9 days to 11.8 years with an ASA physical status of I, II, III, and IV (18%, 6%, and 13% Class I, II, and III, respectively). No significant differences were demonstrated between groups with respect to the primary outcome measures: cardiovascular compensation and severe arterial desaturation. Adverse event data was limited to the study outcome variables collected during surgery and before institution of cardiopulmonary bypass.

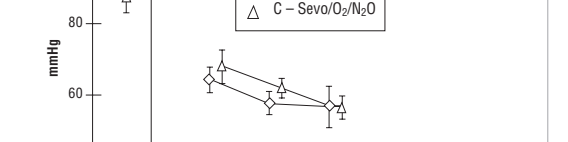
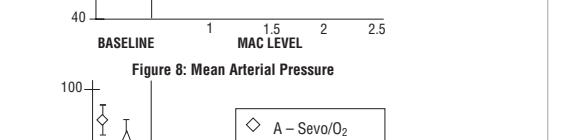
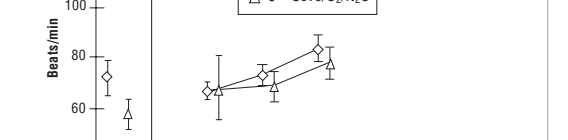


Table 6: Incidence of Pediatric Induction Events

| Event | Sevoflurane (n=836) | Halothane (n=660) |
|-------------------------|---------------------|-------------------|
| Agitation | 14% | 11% |
| Breathholding | 5% | 10% |
| Secretions | 3% | 3% |
| Laryngospasm | 0% | 2% |
| Bronchospasm | <1% | 0% |
| n = number of patients. | | |

Table 7: Pediatric Surgery Patients at Risk for Myocardial Ischemia

| Type of Patients | Number Studied |
|--|----------------|
| Coronary Artery Bypass Graft (CABG) Surgery | 2223 |
| Cardiovascular and patients at risk of myocardial ischemia | 246 |
| Neurological | 29 |
| Hepatic impairment | 8 |
| Renal impairment | 35 |
| PEDIATRIC | 962 |

ADULT ANESTHESIA
The efficacy of sevoflurane, USP in comparison to isoflurane, enflurane, and propofol was investigated in 3 outpatient and 25 inpatient studies involving 3581 adult patients. Sevoflurane, USP was found to be comparable to isoflurane, enflurane, and propofol for the maintenance of anesthesia in adult patients. Patients administered sevoflurane, USP showed shorter times (statistically significant) to some recovery events (awakening, response to command, and orientation) than patients who received isoflurane or propofol.

Mask Induction
Sevoflurane, USP has a nonpungent odor and does not cause respiratory irritation. Sevoflurane, USP is suitable for mask induction in adults. In 198 patients, mask induction was smooth and rapid, with complications occurring with the following frequencies: cough, 6%; breathholding, 6%; agitation, 6%; laryngospasm, 5%; and bronchospasm, 5%.

Neuromuscular Blockade
Sevoflurane, USP was compared to isoflurane and propofol for maintenance of anesthesia supplemented with N₂O in two studies involving 786 adult (18-84 years of age) ASA Class I, II, or III patients. Shorter times to emergence and response to commands (statistically significant) were observed with sevoflurane, USP compared to isoflurane and propofol.

Table 8: Recovery Parameters in Two Inpatient Surgery Studies: Least Squares Mean ± SEM

| Sevoflurane/N ₂ O | Isoflurane/N ₂ O | Sevoflurane/N ₂ O | Propofol/N ₂ O |
|---|-----------------------------|------------------------------|---------------------------|
| Mean maintenance anesthesia exposure | 1.27 MAC-hr ± 0.06 (n=271) | 1.58 MAC-hr ± 0.06 (n=453) | 1.43 MAC-hr ± 0.04 (n=92) |
| Time to induction (min) | 11.0 ± 0.6 (n=270) | 16.4 ± 0.6 (n=281) | 13.2 ± 1.2 (n=92) |
| Time to respond to Commands (min) | 41 ± 3.0 (n=270) | 55.4 ± 3.2 (n=281) | 37.8 ± 3.3 (n=92) |
| Time to first analgesia: (min) | 139.2 ± 15.6 (n=233) | 165.9 ± 14.3 (n=242) | 148.4 ± 8.9 (n=82) |
| Time to eligibility for recovery discharge: (min) | 182.2 ± 15.6 (n=268) | 165.9 ± 14.3 (n=282) | 141.4 ± 8.9 (n=82) |

n = number of patients with recording of recovery events.

PEDIATRIC ANESTHESIA
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Mask Induction
Sevoflurane, USP has a nonpungent odor and is suitable for mask induction in pediatric patients. In controlled pediatric studies in which mask induction was performed, the incidence of untoward effects was similar between groups (see ADVERSE REACTIONS).

Table 9: Recovery Parameters in Two Outpatient Surgery Studies: Least Squares Mean ± SEM

| Sevoflurane/N ₂ O | Isoflurane/N ₂ O | Sevoflurane/N ₂ O | Propofol/N ₂ O |
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Figure 8: Mean Arterial Pressure
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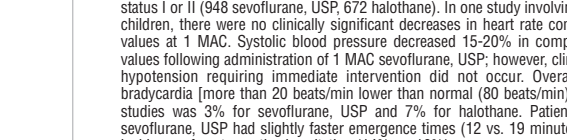
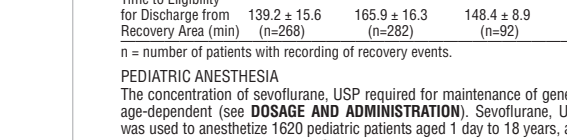


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